

URZĄD DOZORU TECHNICZNEGO

ANNEX TO THE CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

No. 1433-CPR-0168

Edition I of 18.06.2018

1. Type of construction products:

Structural metallic products and ancillaries.

Steel and aluminium structural components in execution classes: EXC1, EXC2 according to PN-EN 1090-2+A1:2012 and PN-EN 1090-3:2008 (aluminium structural components connected by non-preloaded bolted connections, excluding welding), methods 1, 2, 3b, 3a according to Annex A to PN-EN 1090-1+A1:2012.

2. Manufacturing plant:

4TECH Sp. z o. o. Sp. k.
ul. Szczecińska 44
750137 Koszalin

3. Reference technical specifications:

PN-EN 1090-1+A1:2012

Execution of steel structures and aluminium structures - Part 1:
Requirements for conformity assessment of structural components.

PN-EN 1090-2+A1:2012

Execution of steel structures and aluminium structures - Part 2:
Technical requirements for steel structures.

PN-EN 1090-3:2008

Execution of steel structures and aluminium structures - Part 3:
Technical requirements for aluminium structures.

4. Parent materials according to the specification:

Material	Material group according to ISO/TR 15608	Material specifications
Carbon steels: S235 to S355	1.1 1.2 1.4	PN-EN 10025-2, PN-EN 10025-3 PN-EN 10025-4, PN-EN 10025-5 PN-EN 10149-2, PN-EN 10149-3 PN-EN 10210-1, PN-EN 10219-1
Aluminium and aluminium alloys: EN AW-6005A EN AW-6082	23.1	PN-EN 573

5. Provisions concerning the continuous surveillance of the factory production control are set out in the Agreement No. 67593/JN/2018 of 20.04.2018 on the factory production control certification.
6. The certificate becomes invalid if the obligations resulting from the Agreement No. 67593/JN/2018 of 20.04.2018 on the factory production control certification are not met.

Director of Certification and Conformity
Assessment Department



Jacek Niemczyk